

Park Model Trailer Step/Econo Porch

Models EHS-102-R & EHS-103-R

Thank you for purchasing the Stromberg Carlson Econo Porch. When assembled and used properly, your step will provide years of trouble free service. This kit contains an un-assembled two or three step plus half platform Econo Porch. Please read these instructions completely before assembly.

Tools Needed

(1) Flat Head Screwdriver, (1) Phillips Head Screwdriver, (1) $\frac{7}{16}$ " Wrench

Step 1

Verify all carton contents were received per the following:

Item #	Description	Quantity
1	Step Assembly	1
2	Hand Rail	1
3	$\frac{1}{2}$ " Flat Head Bolt	8
4	1 $\frac{1}{2}$ " Phillips Head Bolt	2
5	$\frac{1}{4}$ -20 Hex Nut	10

Step 2

Take the Step Assembly (Item #1) out of the box and lay it flat on the ground with the top of the step treads facing down. To preserve the integrity of the paint on your step, use the shipping box to prevent abrasion between the step and your floor surface. **Figure 1**

Step 3

Place your foot on the underside of the half platform and pull up on the sides to straighten the Step Assembly, then align each lock open brace with its corresponding hole. **Figure 2**

Step 4

Using (8) $\frac{1}{2}$ Flat Head Bolts (Item #3) and (8) $\frac{1}{4}$ -20 Hex Nuts (Item # 5), attach the lock open braces to their corresponding hole on the Step Assembly. To provide a cleaner finished appearance, make sure the bolt head is on the front side of the step (visible when in use), hex nuts on the back side. **Figure 2**

Note: Due to having less lock open braces, you will only use (6) of Item #3 & Item #5 for the EHS-102-R.

Step 5

Flip the Step Assembly over and verify all nuts and bolts are firmly secured, tighten if necessary. Using (2) 1 $\frac{1}{2}$ " Flat Head Bolts (Item #4) and (2) $\frac{1}{4}$ -20 Hex Nuts (Item # 5), mount the Hand Rail (Item #2) to the right or left side of the step, through the predrilled holes in the step legs. **Figure 3**

To ensure your new step does not shift/slide away from your trailer, holes may be drilled on the back lip of the top half platform, or on the legs. Using appropriate hardware for your specific application (not provided), anchor your new step to your trailer, through structural backing/framing.



Figure 1

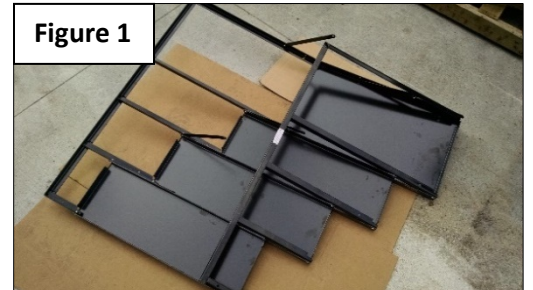


Figure 2



Figure 3

